

# AC 204®

## PU Corrosion Protection

### Product description:

AC 204 PU corrosion protection is a solvent-free, scratch-resistant, 1-component polyurethane resin.

### Application:

AC 204 acts as corrosion protection under AC 206 metal protection lacquer for all metals (including galvanised) indoors and outdoors. Also used as an adhesion promoter under 2-component epoxy coatings on metal.

E.g. stable superstructures, stable equipment, metal silos, shipping containers, trailer bases and superstructures, etc.

### Properties:

Its specially formulated viscosity makes AC 204 very easy to apply using a roller or brush. Hard surface.

### Substrate condition:

Suitable for any properly prepared, well adhering surface that is free from grease and other separating agents.

### Comments:

Do not exceed the indicated consumption quantities (80 - 100 gr/m<sup>2</sup>). Do not dilute the product.

### Cleaning the tools:

PU thinner

### Technical data:

Colour shade	Mixing ratio	: red-brown
Density at degrees Celsius and 50% relative humidity	Viscosity at 20 °C	: 1 g/cm <sup>3</sup>
Dust dry after application at 20 °C		: 200 mPas.
Can be recoated (topcoat) at 20 °C		: approx. 2 hours
Cured completely at 20 °C		: Do not go exceed 24 hours
Minimum application temperature		: after 48 hours
Material consumption	Container size	: 10 °C
		: 80-100 gr/m <sup>2</sup>
Storage	Solid body	: 4 kg
content	Base	: Cool and dry conditions, min. 1 year
		: 100%
		: PU resin

We reserve the right to make technical changes in the course of further development. This technical data sheet is only intended to provide non-binding advice. As the application and handling of this product is beyond our control and the various types of surfaces and stresses may have an influence on the choice of application method, our advice, whether given verbally, in writing or by means of trials, does not exempt the user from having to test the suitability of our building material for the intended purpose. This also applies to the protection of third party property rights as well as to applications and methods which are not expressly specified by us in writing.

The publication of this leaflet renders all previous leaflets invalid.